

<b>Workshop Supply</b> <i>Helping Woodworkers Create Since 1985</i>		
<b>Pilot Hole Guidelines</b>		
<b>Screw</b>	<b>Softwood</b>	<b>Hardwood</b>
#4	1/16"	5/64"
#6	3/32"	7/64"
#8	7/64"	1/8"
#10	1/8"	9/64"
#12	9/64"	5/32"
#14	5/32"	11/64"
100 Commissioner St., PO Box 160, Embro Ontario N0J 1J0 Order On-Line - <a href="http://www.WorkshopSupply.com">www.WorkshopSupply.com</a> - anytime! Call Workshop Supply 1-800-387-5716 (toll free)		
<b>Drill Speed</b>		
<b>Forstner Bits</b>	<b>Softwood</b>	<b>Hardwood</b>
1/4" to 3/8"	2000	700
1/2" to 5/8"	1500	500
3/4" to 1"	1000	300
1-1/4" to 1-1/2"	800	250
1-3/8" to 2"	500	200
<b>Drill Bit</b>		
1/16" to 3/16"	2200	
1/4" to 3/8"	1700	
7/16" to 5/8"	1000	
11/16" to 1"	500	
<b>Brad Point Drill Bits</b>		
1/8" to 1/4"	1000	
3/8" to 1/2"	700	
5/8"	500	
3/4" to 1"	250	
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